Thursday, 2/22/2007 2:57:51 PM Date: User. Kim Johnston **Process Sheet** Drawing Name : BUSHING Customer : CU-DAR001 Dart Helicopters Services Job Number Estimate Number : 10725 : NIA Part Number : D2652 P.O. Number S.O. No. : NA : D2652 REV A **Drawing Number** : 2/22/2007 This Issue Project Number : N/A Prsht Rev. : MACHINED PARTS : A Type First Issue **Drawing Revision** :NIA : 29996 Material 150 Previous Run 300 Um: Each Due Date : 3/20/2007 Qty: Written By Checked & Approved By NG Comment : Est Rev:B 02.06.13 Now machined in house. Additional Product Job Number: Machine Or Operation: Description: Seq. #: M303R0500 303 Round Bar 0.500\* 1.0 Comment: Qty.: 0.0578 f(s)/Unit Total: 17.3250 f(s) Material:303 ss .500" Round Bar (M303R0500) Batch: 10 6447 20 HARDINGE HARDINGE CNC LATHE SMALL Comment: HARDINGE CNC LATHE SMALL 1-Turn as per Folio FA250 & Dwg D2652 2-Deburr INSPECT PARTS AS THEY COME OFF MACHINE 30 Comment: INSPECT PARTS AS THEY COME OFF MACHINE 4.0 SECOND CHECK Comment: SECOND CHECK PACKAGING 5.0 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location:

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W/O: WORK ORDER CHANGES						, a		
	DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No:	PAR #:	Fault Category:	NCR: Yes No DQA:	Date: 01/05/16
			QA: N/C Closed:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
111		Description of NC		Corrective Action Section B		Verification	Anneousl	Amproval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

Thursday, 2/22/2007 2:57:51 PM

User:

Kim Johnston

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 30816

Part Number: D2652

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE









Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



150) De 57,05.16

Dart Aer	ospace	Ltd							
W/O:			W	ORK ORDER CHANGES					
DATE	STEP	PR	OCEDURE CHA	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No:		PAR #:	Fault Cate	egory: NC	R: Yes	No DQ	A:	_ Date: _	
					QA: N	I/C Close	d:	_ Date: _	
NCR:			WORK ORD	ER NON-CONFORMANCE	(NCF	3)			
DATE		Description of NC		Corrective Action Section B			cation	Approval	Approval
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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	30816
Description: Bushing	Part Number:	D2652
Inspection Dwg: D2652 Rev: A		Page 1 of 1

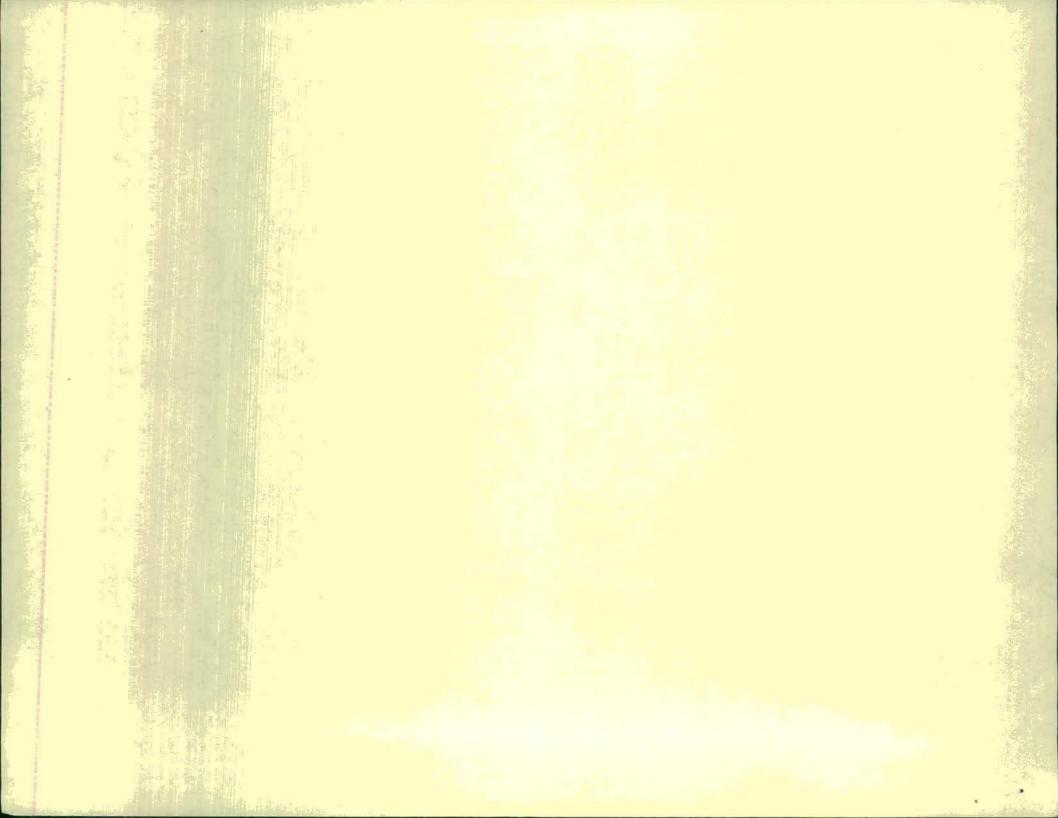
## FIRST ARTICLE INSPECTION CHECKLIST

X	First Article	Prototype
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Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.600	+/-0.010	.600				
0.060	+/-0.005	-06				
Ø0.305	-0.002/+0.000	.304	~			
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Ø0.500	+/-0.010	. 498	<u></u>			
0.030 x 20°	+/-0.010	-030				
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Measured by: 36/1. 5	Audited by: J.L	Prototype Approval:	N/A
Date: 07.05-14	Date: 07/05/14	Date:	

Rev	Date	Change	Revised by	Approved
Α	03.12.12	New Issue	KJ/RF	14









DART AEROSPACE USA, INC.

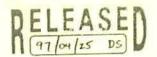
DRAWING NO. D2652 REV. A

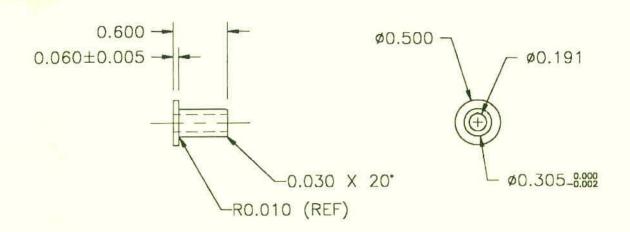
SHEET 1 OF 1

TITLE

BUSHING

SCALE 1:1





MATERIAL: AISI 303 SS

NOTE: BREAK ALL SHARP CORNERS 0.010 MAX

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTHER COPY

RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT

WITHOUT NOTICE

NO.

